

RILAND

**THE WELDING EXPERTS
YOU CAN TRUST**

The most cost-efficient Heavy Industrial ARC 400HD

**Dependable, Economical, Excellent Basic
Industrial Stick Welding**

- ▲ Advanced IGBT inverter technology.
- ▲ Wide range for input voltage: $415V \pm 15\%$
- ▲ Digital meter display preset and welding current.
- ▲ Dust-Free Cooling System with Upgraded Duty Cycle.
- ▲ ARC force and Hot start adjustable, easy arc striking.
- ▲ VRD function, for safety of welders.
- ▲ Auto-Protection against over-voltage, over-current and over-heat.
- ▲ Generator friendly.
- ▲ Energy Saving - Compared with the traditional machines more efficient.

Technical Data

ITEM	ARC 400HD
ARC 400HD	3P-415 \pm 15%
Frequency (Hz)	50/60
Rated (A) input current	25.3
Rated input power (KVA)	18.2
Output current (A)	40-400
Hot start current (A)	0-135
Arc force current (A)	0-100
Insulation Grade	H
Power factor	>0.93
Efficiency	>85%
Housing protection grade	IP21
Weight (kg)	13.5
Dimensions (mm)	482 x 241 x 381

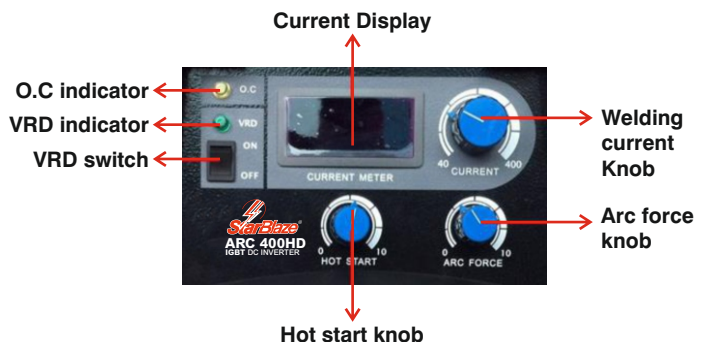
Application Specification

Steel erection, Pipe, Fabrication, Shipbuilding, Foundries, Mild steel, Stainless steel, alloyed steel, etc.



Control Panel

Simple and easy to understand front panel design, the upper big knob for welding current pre-setting, the below two smaller knob for hot start current and Arc force current adjustment.



Standard package includes

- ▲ 1 PC inverter power source
- ▲ 2 PCS Quick plug
- ▲ 1 PC Allen key

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